

Series TLESX

THERMOSTATIC EXPANSION VALVES

FIXED ORIFICE, ADJUSTABLE SUPERHEAT SETTING, SINGLE PORT

PRODUCT DATA



Features

- Damped gas charge with MOP as standard
- Optional available with liquid charge
- Adjustable superheat setting
- Warm thermal head provides best reliability
- Solder connections
- External pressure equalisation
- Extreme durable due to stainless steel head and stainless steel diaphragm welded using protective gas
- Single port construction, without high pressure compensation
- Fixed orifice
- Refrigerants: R134a, R407C
Further refrigerants on request.

Specification

Nominal capacity range	15 to 26 kW R134a
Evaporating temperature range	see table on page 2
Maximum pressure PS	29 bar
Maximum test pressure	32 bar
Max. ambient temperature	100 °C
Max. bulb temperature	gas charge: 140 °C liquid charge: 70 °C
Static superheat	approx. 3 K
Length of capillary tube	2 m
Bulb diameter	16 mm

Application

Thermostatic expansion valves series TLESX are used in plants with one or more refrigerant circuits, in particular for series installations such as bus and train air-conditioning units, mobile air-conditioning and cooling units, chiller units and heat pumps.

Materials

Body	brass
Thermal head	stainless steel
Connection tubes	copper

Thermal Charges and Temperature Ranges

1. Gas charge with pressure limiting MOP

Refrigerant	Evaporation temperature range	MOP
R134a	+15 °C to -40 °C	MOP +15 °C
R407C	+15 °C to -30 °C	MOP +15 °C

Further refrigerants and MOP on request.

MOP valves protect the compressor by limiting the increase of suction pressure.

The MOP value should be chosen for the max. permissible suction pressure of the compressor or min. 5 K higher than the required evaporating temperature of the system.

With gas charged valves and MOP it is under all operating conditions necessary that the bulb is always colder than the capillary tube and the thermal head!

With the Honeywell TLESX series the thermal head is heated advantageously by the liquid refrigerant. The warm thermal head is on the safe side at any time.

2. Liquid charge

Refrigerants on request.

Capacities

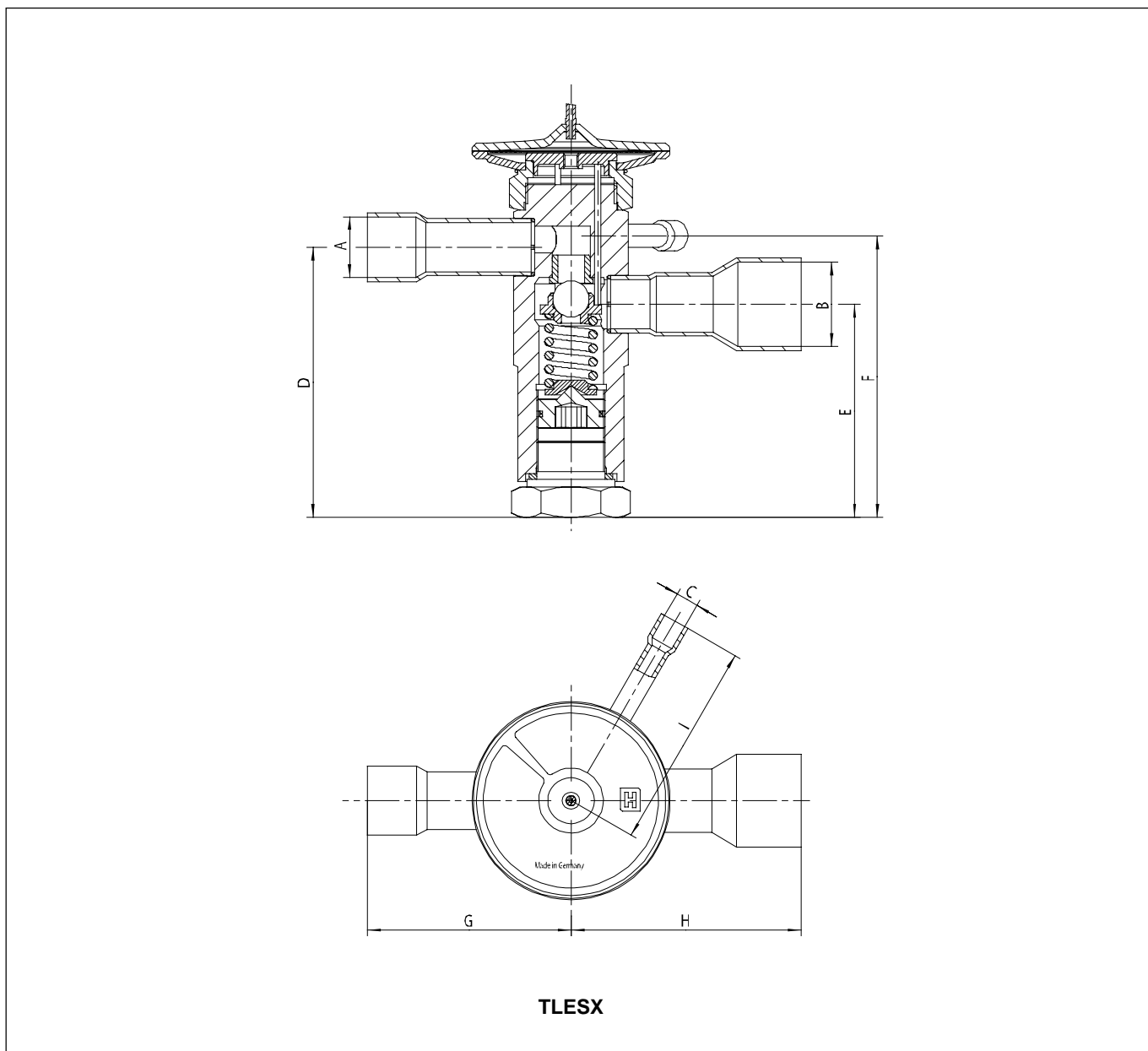
Type	Orifice size	Nominal capacity (kW)*	
		R134a	R407C
TLESX	4.75	15.0	21.5
	5	18.8	27.9
	6	26.0	40.7

* Capacities are based on $t_0 = -10\text{ °C}$, $t_c = +25\text{ °C}$ and 1 K subcooled liquid refrigerant entering the valve.

For other operating conditions see capacity charts in Honeywell catalogue or consult the Honeywell software.

Dimensions and Weights

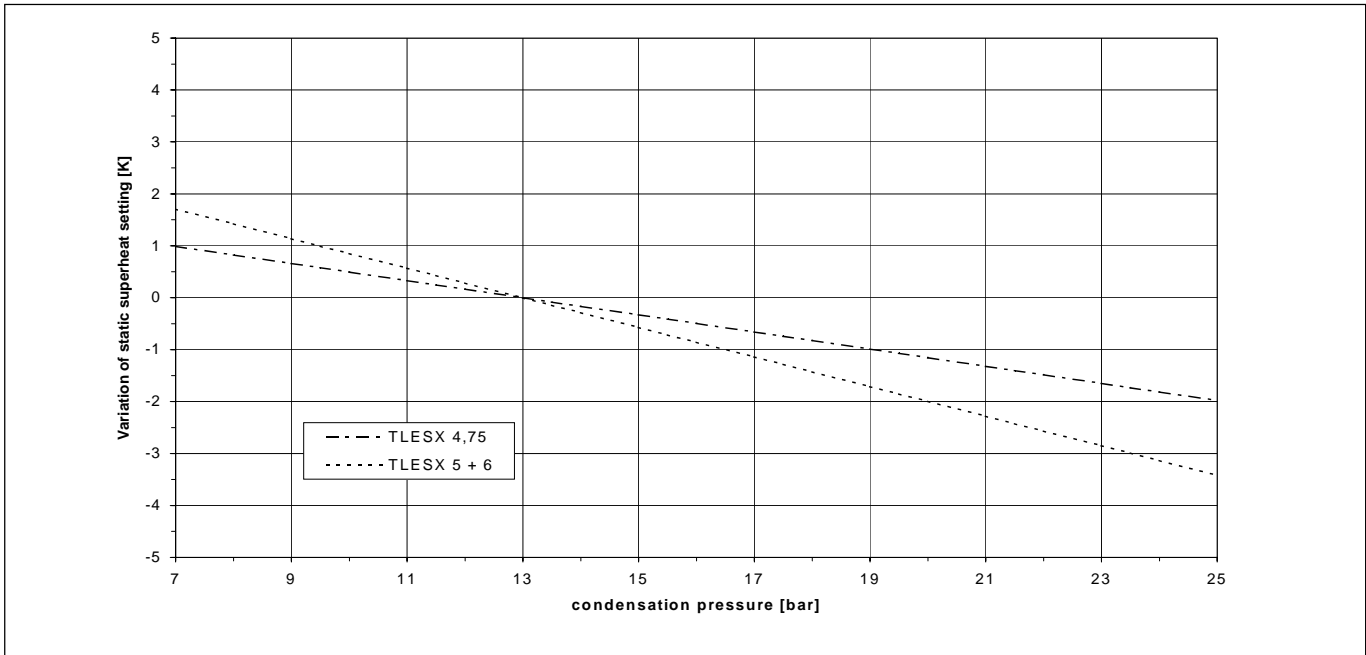
Type	Connections			Dimensions (mm)						Weight (kg)
	Inlet (A)	Outlet (B)	Pressure equalizer (C)	D	E	F	G	H	I	
TLESX	12 mm ODF	16 mm ODF	6 mm ODF	71	56	74	54	54	55	approx. 0.8
	1/2" ODF	5/8" ODF	1/4" ODF							
	16 mm ODF	22 mm ODF	6 mm ODF					61		
	5/8" ODF	7/8" ODF	1/4" ODF							



Type Code / Order Information

	TLESX	5	R134a	MOP +15 °C	12 mm x 16 mm
Series					
Orifice size					
Refrigerant					
Gas charge with MOP () = liquid charge without MOP					
Solder connection ODF (inlet x outlet)					

Influence of Condensation Pressure to the Static Superheat Setting



Installation

- The valves may be installed in any position.
- The external pressure equaliser line should be 6 mm or 1/4" in diameter and is to be connected downstream of the remote bulb. An overbow is recommended in order to prevent the ingress of oil into the equaliser line.
- The bulb should preferably be positioned on the upper half of a horizontal suction line but never after a liquid trap. As a general rule, bulbs of expansion valves should be insulated to prevent them being affected by the ambient temperature.
- When soldering the valve, the valve body must not get warmer than 100 °C.
- Do not bend or squeeze the bulb when tightening the bulb clamp!
- Constructive modifications at the valve are not allowed.

Superheat Adjustment

In general the valves should be installed with the factory setting for the used refrigerant unaltered. This setting is calibrated for lowest superheating and optimum evaporator utilization. However, should it be necessary to adjust the superheat, turn the adjusting spindle as follows:

- | | | |
|--------------------------|---|---|
| Turning clockwise | = | reduced refrigerant mass flow,
increase of superheat |
| Turning counterclockwise | = | increased refrigerant mass flow,
decrease of superheat |

One turn of the adjusting spindle alters superheat setting by approx. 0.3 bar. Increase of superheat setting results in a lower MOP value and vice versa.

Information for original equipment manufacturers:

The valve series TLESX can be customised to the requirements of your series device in an optimum way. Contact us!

Honeywell

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